EDWARDS & ANGELL, LLP P. O. Box 55874 Boston, Massachusetts 02205

which is described and claimed in:

Docket No. 62272 (49227)

DECLARATION AND POWER OF ATTORNEY

As a below named inventor, I hereby declare that: My residence, post office address and citizenship are as stated below next to my name. I believe I am the original, first and sole inventor (if only one name is listed at 201) below or an original, first and joint inventor (if plural names are listed at 201-206 below) of the subject matter which is claimed and for which a patent is sought on the invention entitled: **POLYURETHANE RESIN-BASED MATERIAL FOR SLUSH MOLDING**

	[]	the specification attached hereto.	
	[]	the specification in U.S. Application Serial Number	, filed on
April	[X]	the specification in PCT international application Number, PCT/JP03/04	469 filed on

I hereby state that I have reviewed and understand the contents of the above identified specification, including the claims, as amended by any amendment referred to above. I acknowledge the duty to disclose information which is material to the examination of this application in accordance with Title 37, Code of Federal Regulations, §1.56(a). I hereby claim foreign priority benefits under Title 35, United States Code, §119 of any foreign application(s) for patent or inventor's certificate listed below and have also identified below any foreign application for patent or inventor's certificate having a filing date before that of the application on which priority is claimed.

Prior Foreign/PCT Applications and Any Priority Claims Under 35 U.S.C. §119:				
Application No.	Filing Date	Country	Priority Claimed Under 35 U.S.C. §119?	
2002-108466	April 10, 2002	JAPAN	[X]YES[]NO	
2002-108467	April 10, 2002	JAPAN	[X]YES[]NO	
2002-226743	August 2, 2002	JAPAN	[X]YES[]NO	
2003-99710	April 2, 2003	JAPAN	[X]YES[]NO	

I hereby claim the benefit under 35 U.S.C. §120 of any United States application(s) or PCT international application(s) designating the United States of America that is/are listed below, and, insofar as the subject matter of each of the claims of this application is not disclosed in that/those prior application(s) in the manner provided by the first paragraph of 35 U.S.C. §112, I acknowledge the duty to disclose material information as defined in 37 CFR §1.56(a) which occurred between the filing date of the prior application(s) and the national or PCT international filing date of this application:

	U.S. Applica	tions	Sta	tus (Check	One)
Application	on Serial No.	U.S. Filing Date	Patented	Pending	Abandoned
PCT	Applications Design	gnating the U.S.			
Application No.	Filing Date	U.S. Serial No. Assigned			
PCT/JP03/04469	April 8, 2003		1		

CLAIM FOR BENEFIT OF PRIOR U.S. PROVISIONAL APPLICATION(S) (35 U.S.C. §119(e))

I hereby claim the benefit under Title 35, United States Code, §119(e) of any United States provisional application(s) listed below:

Applicant	Provisional Application Number	Filing Date

POWER OF ATTORNEY: As a named inventor, I hereby appoint the following attorney(s) with full powers of association, substitution and revocation to prosecute this application and transact all business in the Patent and Trademark Office connected therewith.

ALL PRACTITIONERS AT CUSTOMER NUMBER 21874 Edwards & Angell, LLP, P.O. Box 55874, Boston, MA 02205

SEND CORRESPONDENCE TO:	DIRECT TELEPHONE CALLS TO:
Edwards & Angell, LLP P. O. Box 55874	John B. Alexander, Ph. D.
Boston, Massachusetts 02205	

	FULL NAME OF	LAST NAME	FIRST NAME	MIDDLE NAME
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	ADDRESS			
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		Industries, Ltd.		Japan
		11-1, Ikkyo Nomotocho,		
		Higashiyama-ku		
0	FULL NAME OF INVENTOR	LAST NAME	FIRST NAME	MIDDLE NAME
$\frac{2}{7}$		<u>Omori</u>	Hideki	
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	POST OFFICE	POST OFFICE ADDRESS	СІТУ	STATE OR COUNTRY AND ZIP CODE
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		Industries, Ltd.	Kyoto-shi,	Kyoto 605-0995
		11-1, Ikkyo Nomotocho,		Japan
		Higashiyama-ku		
	FULL NAME OF		FIRST NAME	
N.	INVENTOR			MIDDLE NAME
V		Nishioka_	Shogo	
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0 3		Matsudo-shi JPX	Chiba-ken, Japan	Japan
	POST OFFICE ADDRESS	POST OFFICE ADDRESS	СІТҮ	STATE OR COUNTRY AND ZIP CODE
	ADDRESS	c/o Sanyo Chemical	Kyoto-shi,	Kyoto 605-0995
		Industries, Ltd.		Japan
		11-1, Ikkyo Nomotocho,		Josephin
		Higashiyama-ku		
		LAST NAME	FIRST NAME	MIDDLE NAME
	INVENTOR	Takeuchi	Shigeto	
	RESIDENCE &	CITY	STATE OR FOREIGN COUNTRY	COUNTRY OF CITIZENSHIP
í	CITIZENSHIP			
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	ADDRESS		СПУ	STATE OR COUNTRY AND ZIP CODE
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		Kaisha		Japan
		1, Toyota-cho		



	FULL NAME OF INVENTOR	LAST NAME	FIRST NAME	MIDDLE NAME
		Nomura	Mahito	
2	RESIDENCE & CITIZENSHIP	СПУ	STATE OR FOREIGN COUNTRY	COUNTRY OF CITIZENSHIP
5		Toyota-shi	Aichi-ken, Japan	Japan
	POST OFFICE ADDRESS	POST OFFICE ADDRESS	CITY	STATE OR COUNTRY AND ZIP CODE
		c/o Toyota Jidosha Kabushiki	Toyota-shi	Aichi 471-8571
		Kaisha		Japan
		1, Toyota-cho		·
	FULL NAME OF INVENTOR	LAST NAME	FIRST NAME	MIDDLE NAME
2 0 6	RESIDENCE & CITIZENSHIP	CITY	STATE OR FOREIGN COUNTRY	COUNTRY OF CITIZENSHIP
	POST OFFICE ADDRESS	POST OFFICE ADDRESS	CITY	STATE OR COUNTRY AND ZIP CODE

I hereby further declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further, that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code, and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

Shinya Limbayashi	Signature of Inventor 202 Hideki Omori
Date: Becember 10, 2004	Date: December 11, 2004
Signature of Inventor 203 Skogo Nishioka	Signature of Inventor 204
Date: December 14, 2004	Date:
Signature of Inventor 205	Signature of Inventor 206
Date:	Date: -

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EDWARDS & ANGELL, LLP P. O. Box 55874 Boston, Massachusetts 02205

which is described and claimed in:

Docket No. 62272 (49227) 10/5/0905

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[]	the specification attached hereto.
[]	the specification in U.S. Application Serial Number, filed on
[X] April 8, 2003	the specification in PCT international application Number, PCT/JP03/04469 filed on and was amended on

I hereby state that I have reviewed and understand the contents of the above identified specification, including the claims, as amended by any amendment referred to above. I acknowledge the duty to disclose information which is material to the examination of this application in accordance with Title 37, Code of Federal Regulations, §1.56(a). I hereby claim foreign priority benefits under Title 35, United States Code, §119 of any foreign application(s) for patent or inventor's certificate listed below and have also identified below any foreign application for patent or inventor's certificate having a filing date before that of the application on which priority is claimed.

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2003-99710	April 2, 2003	JAPAN	[X]YES[]NO	

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	U.S. Applications			Status (Check One)		
Applicati	on Serial No.	U.S. Filing Date	Patented	Pending	Abandoned	
PCT	Applications Desig	nating the U.S.	}			
Application No.	Filing Date	U.S. Serial No. Assigned				
PCT/JP03/04469	April 8, 2003		11			

CLAIM FOR BENEFIT OF PRIOR U.S. PROVISIONAL APPLICATION(S) (35 U.S.C. §119(e))

I hereby claim the benefit under Title 35, United States Code, §119(e) of any United States provisional application(s) listed below:

Applicant	Provisional Application Number	Filing Date

POWER OF ATTORNEY: As a named inventor, I hereby appoint the following attorney(s) with full powers of association, substitution and revocation to prosecute this application and transact all business in the Patent and Trademark Office connected therewith.

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	ADDRESS	c/o Sanyo Chemical	Kyoto-shi,	Kyoto 605-0995
	1	Industries, Ltd.	113 010 5111,	Japan
		11-1, Ikkyo Nomotocho,		oapan
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2 0	FULL NAME OF	LAST NAME	FIRST NAME	MIDDLE NAME
2	INVENTOR	Omori	Hideki	
	RESIDENCE &	СПУ	STATE OR FOREIGN COUNTRY	COUNTRY OF CITIZENSHIP
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	POST OFFICE ADDRESS	POST OFFICE ADDRESS	CITY	STATE OR COUNTRY AND ZIP CODE
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		Industries, Ltd.		Japan
		11-1, Ikkyo Nomotocho,		-
		Higashiyama-ku		
	FULL NAME OF INVENTOR	LAST NAME	FIRST NAME	MIDDLE NAME
		Nishioka	Shogo	
2	RESIDENCE & CITIZENSHIP	CITY	STATE OR FOREIGN COUNTRY	COUNTRY OF CITIZENSHIP
0 3	CITEZENSIII	Matsudo-shi	Chiba-ken, Japan	Japan
	POST OFFICE ADDRESS	POST OFFICE ADDRESS	СПУ	STATE OR COUNTRY AND ZIP CODE
	ADDRESS	c/o Sanyo Chemical	Kyoto-shi,	Vyota 605 0005
	ļ	Industries, Ltd.	Kyoto-siii,	Kyoto 605-0995
		11-1, Ikkyo Nomotocho,		Japan
		Higashiyama-ku		
	FULL NAME OF	LAST NAME	FIRST NAME	MIDDLE NAME
<u> </u>	INVENTOR	Tak <u>euchi</u>	Shigoto	
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4	CITIZENSHIP	-00/		COUNTRY OF CITIZENSHIP
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		Kaisha	1	Japan
		1, Toyota-cho		
	₫ '	•	T.	I

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	FULL NAME OF INVENTOR	LAST NAME	FIRST NAME	MIDDLE NAME
d N		Nomura	Mahito	
2 0	RESIDENCE & CITIZENSHIP	CITY	STATE OR FOREIGN COUNTRY	COUNTRY OF CITIZENSHIP
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	POST OFFICE ADDRESS	POST OFFICE ADDRESS	СПҮ	STATE OR COUNTRY AND ZIP CODE
		c/o Toyota Jidosha Kabushiki	Toyota-shi	Aichi 471-8571
		Kaisha		Japan
		1, Toyota-cho		
	FULL NAME OF INVENTOR	LAST NAME	FIRST NAME	MIDDLE NAME
2 0 6	RESIDENCE & CITIZENSHIP	CITY	STATE OR FOREIGN COUNTRY	COUNTRY OF CITIZENSHIP
	POST OFFICE ADDRESS	POST OFFICE ADDRESS	CITY	STATE OR COUNTRY AND ZIP CODE

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Signature of Inventor 201	Signature of Inventor 202
Date:	Date:
	Signature of Inventor 204 Shigeto Takeuchi Date: December 17, 2004
Signature of Inventor 205 Mahito Ramuree	Signature of Inventor 206 Date: